

4 5 2 0

1 .Application

#4520 is applied to density dilution of post flux for soldering.

2 . Characteristics

Characteristics of #4520 are shown in Table.

Table . Characteristics of #4520

Items	Characteristics	Test methods
Appearance	Colorless, transparent liquid	Visual
Specific gravity(20)	0.786	JIS Z 3197(1986) 6.4

3 . Quality Guarantee Period

The quality guarantee period is 6 months after manufacture if stored in sealed containers at temperature from 0 to 30 .

4 . Precautions

- (1) Physiological interaction varies by individuals. As a prudent policy, therefore, care, should be exercised not to inhale gas of fume of solvent Emitted during operations and not to have your skin exposed (especially mucous membrane and other parts vulnerable to stimuli) for a long time.
- (2) In any unlikely event that #4520 should enter the eyes, wash the face in running water for more than 15 minutes and then seek the diagnosis of a medical doctor.
- (3) Never put #4520 into the mouth. Should it enter the mouth, have it thrown out and seek an immediate diagnosis of a medical doctor.
- (4) If #4520 sticks to clothing, change to new wear and wash well the dirty clothing with water.

- (5) Keep the workshop always in order and wipe off #4520 immediately if it should be spilled on working bench, floor or devices used for handling the thinner.
- (6) The organic solvent is included.
- (7) Please be extra careful about fire since #4520 are flammable.

*The physical chemistry-character among written contents etc. is not a guarantee value. The evaluation of danger and noxiousness is based and makes material, information, and the data, etc. which can be acquired now. However, it is not because all material was covered and note handling enough, please. As for notes, it is the one intended for usual handling. Special handling is not assumed. Please observe the restriction of related various regulations, and use after executing suitable safety measures for the usage. Before using it in your company, it is related with process conditions or reliability. I ask you to have sufficient examination surely performed.

TAMURA KAKEN CORPORATION
16-2, Sayamagahara, Iruma-shi, Saitama, 358-8501, Japan
Tel: 81-4-2934-6134 Fax: 81-4-2934-6559